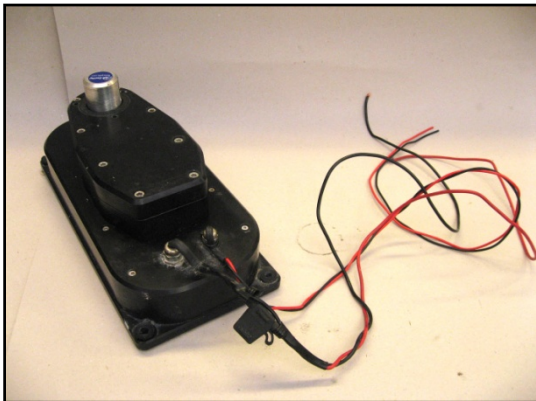
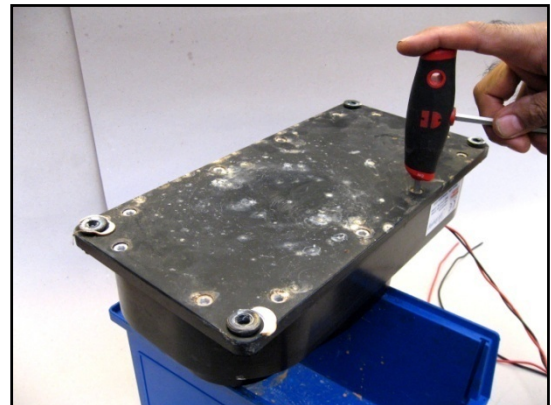


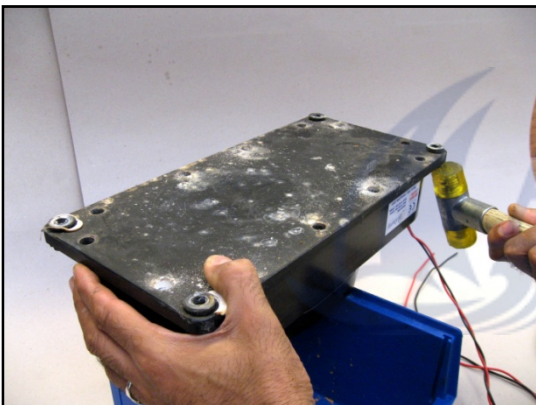
Manual for changing motor on DU-DD1-12 MK2



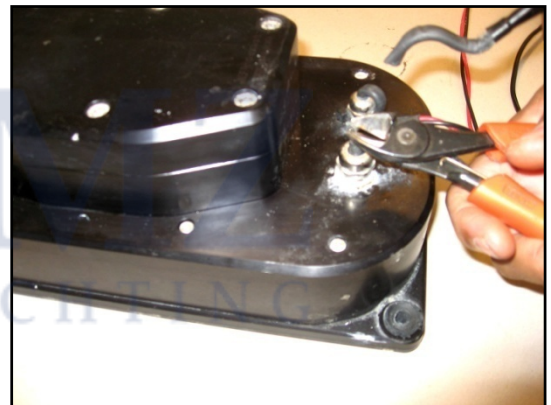
DU-DD1-12



Dismount 12pcs M6 allen screws from the bottom of the drive



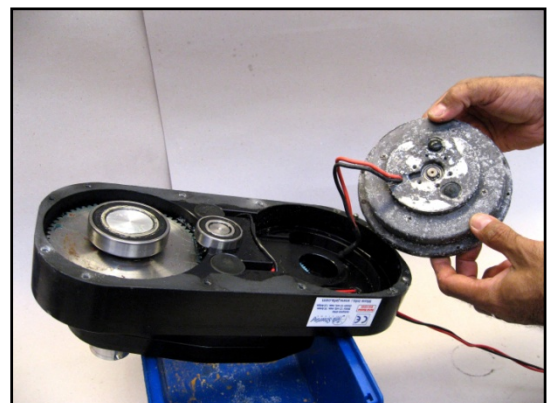
Take of the bottom plate



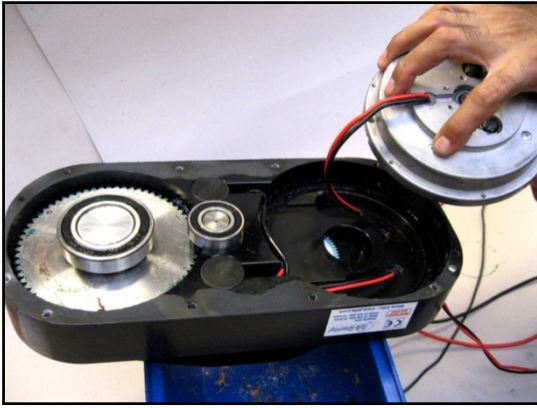
Cut the strip and the thick cable for the motor.
NB: do not cut the thin clutch cable



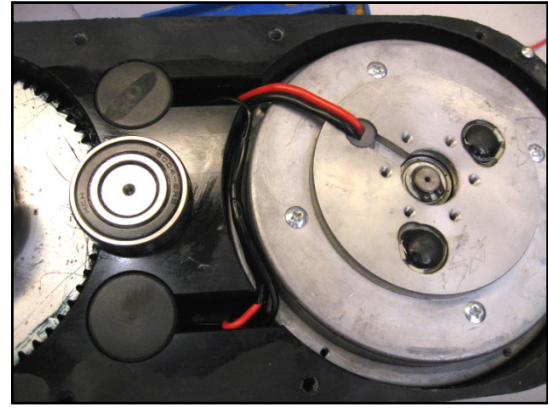
Dismount 4pcs M4 allen key.



Pull out the motor. Clean for excess water and grease.



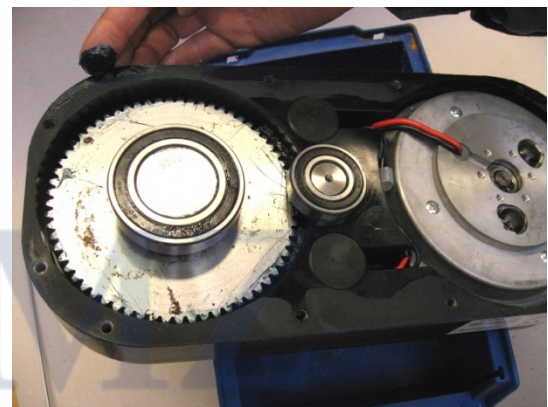
Put grease on the motor sprocket, and install the new motor. Put the cables in the hole, and make sure it is in its track.



Be sure that the motor and cables fit in gently without damaging cables and gearwheels



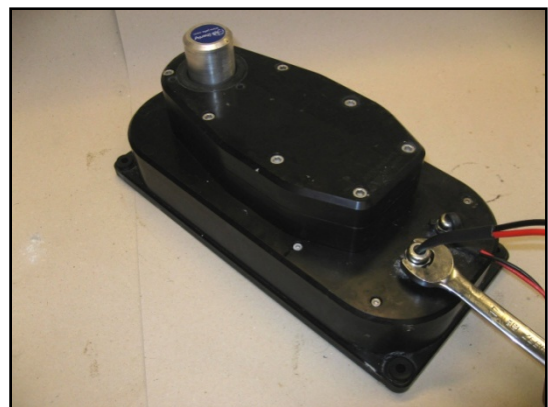
Mount the new motor with 4pcs M4 allen screw.



Use a thin layer of grease on the housing to seal it from water.



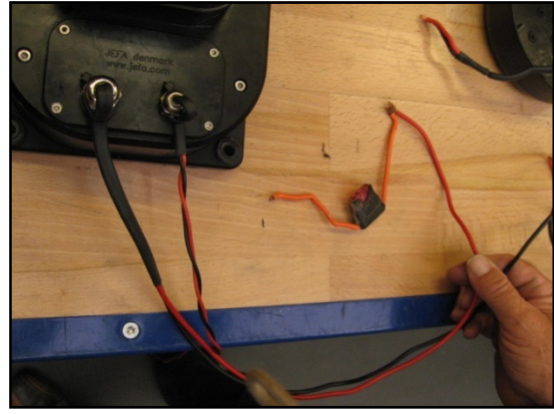
Mount the bottom plate on the drive unit with 12pcs M6 allen screws



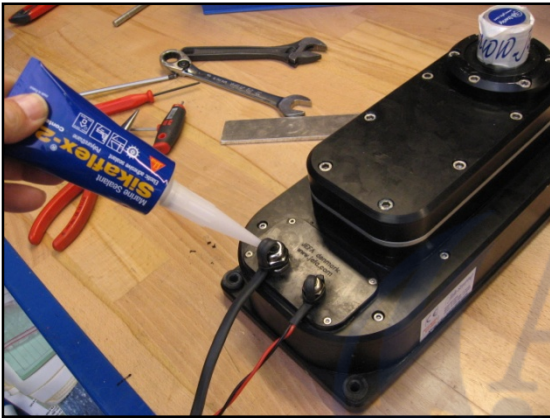
Tighten the brass cable gland with a 17mm key



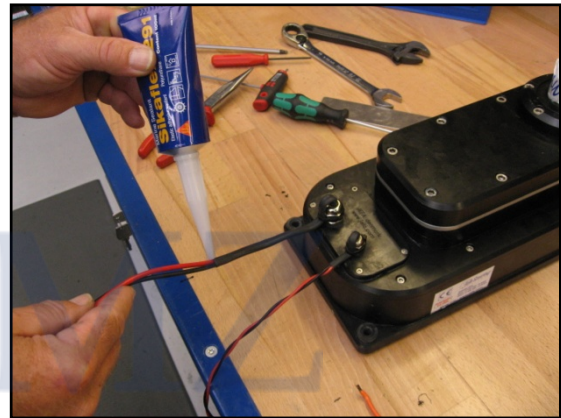
Use strips around the cable and cable screws so that it looks as on the picture



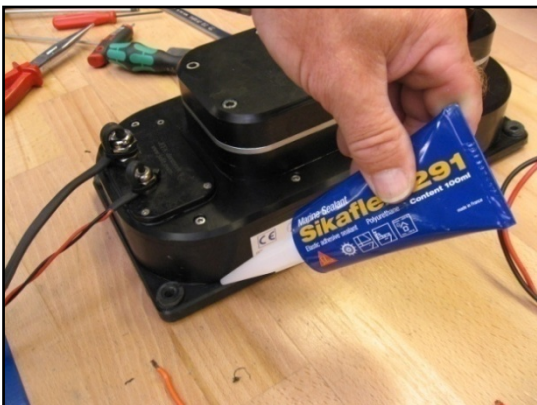
Install the fuse in a dry environment on the thick red wire



Use sikaflex on top of cable screws



Use sikaflex where the cables come out at end of heat-shrinkable tubing



Use sikaflex to close around the drive housing/bottomplate